

## CLAIM AMENDMENTS

1 through 4 (canceled)

1           5. (New) A method for producing a hydrocarbon mixture  
2     rich in propylene, consisting essentially of propylene, ethylene  
3     and other light hydrocarbons from a liquid charge stream containing  
4     C<sub>4</sub> to C<sub>8</sub> olefins, which comprises the steps of:

5               (a) charging the liquid charge stream containing C<sub>4</sub> to C<sub>8</sub>,  
6     hydrocarbons into an evaporator at a temperature of 25 to 200 ° C  
7     to evaporate the liquid stream;

8               (b) superheating the evaporated liquid stream at a  
9     temperature of 350 to 400 ° C followed by an additional  
10   superheating of the evaporated liquid stream to 450 to 550 ° C  
11   using hot water vapor; to form an olefin - water vapor mixture;

12              (c) adiabatically reacting the olefin-water vapor  
13     mixture, superheated according to step (b), over a shape-  
14     selective, pentasil zeolite fixed-bed catalyst to convert a  
15     majority of the C<sub>4</sub> to C<sub>8</sub> olefins in the olefin-water vapor mixture  
16     to a mixture of C<sub>3</sub> to C<sub>6</sub> olefins rich in propylene;

17                         (d) following step (c), cooling the olefin-water vapor  
18 mixture to a temperature of 100 to 200 ° C;

19                         (e) quenching the olefin-water vapor mixture cooled  
20 according to step (d), to a temperature of 40 to < 100 ° C, to  
21 partially condense the olefin-water vapor mixture; thereby  
22 obtaining a gaseous hydrocarbon phase consisting essentially of  
23 ethylene, propylene, C<sub>4</sub> to C<sub>6</sub> olefins and additional hydrocarbons  
24 and, a liquid phase consisting essentially of water that is  
25 returned to the evaporated liquid stream during step (b);

26                         (f) compressing the gaseous hydrocarbon phase obtained  
27 according to step (e) at a pressure of 20 to 30 bar absolute to  
28 remove accumulated water from the gaseous hydrocarbon phase to  
29 obtain a mixture of gaseous and liquid hydrocarbon phases;

30                         (g) separating the mixture of gaseous and liquid  
31 hydrocarbon phases into a gaseous hydrocarbon phase, rich in  
32 propylene, consisting essentially of propylene, ethylene, and other  
33 light hydrocarbons, and recovering said gaseous hydrocarbon phase ,  
34 and a liquid hydrocarbon phase containing C<sub>4</sub>+ olefins; and

35                         (h) separating the liquid hydrocarbon phase into a  
36 fraction containing C<sub>4</sub> to C<sub>6</sub> olefins and a fraction containing C<sub>7</sub>+

37 olefins.

1           6. (New) The method defined in claim 5, wherein according  
2 to step (e) the liquid phase consisting essentially of water  
3 accumulated as a condensate during the quenching is re-evaporated,  
4 then heated to a temperature of 600 to 800 ° C, and then returned  
5 to the liquid evaporated stream during step (b).

1           7. (New) The method defined in claim 5, wherein following  
2 step (h) the majority of the generated C<sub>4</sub> to C<sub>6</sub> olefins is returned  
3 to the liquid charge stream according to step (a).

1           8. (New) The method defined in claim 5, wherein  
2 according to step (f) the accumulated water, separated from the  
3 gaseous and liquid hydrocarbon phases is evaporated, then heated to  
4 a temperature of 600 to 800° C, and returned to the liquid  
5 evaporated stream during step (b).

1           9. (New) The method defined in claim 5 wherein according  
2 to step (g) the gaseous hydrocarbon phase, rich in propylene  
3 consists essentially of 75% propylene.